



Tribe 16 Front JK Para Panel Install

Included in Kit:

Front JK Para Panel	1
1/4-20-3/4 Button Screw	4
1/4 Washer	4
1/4 20 Insert	4



Tools Needed:

Small starter drill bit and a 25/64 Drill Bit and Drill
Marking Tool
5/32 Allen
Tape Measure

The install of the Tribe 16 JK Front Para Panel is quick, easy, and works with all tops. We have heard of instances where some overhead switch panels interfere with the install of the front foot on the Para panel, check for interference before drilling any holes.



(Fig.1)



(Fig.2)



(Fig.3)

It's easiest to start with the hard tops off or the soft top rolled back. Flip the sun visors out so you can access the plastic windshield surround, remove the center piece of the surround by pulling straight on the surround. With the surround removed you'll be able to see your first hole (Fig.1). For this hole you don't need to drill a pilot hole, drill the existing hole out to 25/64. Since the outside of the windshield is just on the other side of this hole it's a good idea to keep the drill bit from going too deep and hitting the other side thus denting the wind shield. A drill stop or a socket that is long enough to only let the tip of the drill bit penetrate is a good idea in these situations (Fig.2). On the surround there is a locating pin that used to occupy the space you just drilled; it will need to be cut off (Fig.3). Install a nut zert in your newly drilled hole, and loosely install the front foot of the panel with one of the 1/4-20-3/4 Button Screw and 1/4 washer, making sure to leave the rearward portion of the panel over the roll bar.



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(Fig.4)



(Fig.5)



(Fig.6)

The rear foot of the panel can be centered up on the roll bar easily by finding center between two pre-existing holes in the top of the roll bar. It's approximately 4.75" from the center of the roll bar hole to the screw hole in the panel on both sides (Fig.4). Mark these holes and with the panel in place where it's to be mounted, return to the front foot to mark the other mounting hole (Fig.5). Pull the panel and at your marks, drill pilot holes then 25/64th holes, remember on the windshield mount to take precaution again to not drill too deep (Fig.6).



(Fig.7)



(Fig.8)



Install nut zerts in the remaining holes you have drilled (Fig.7&8), then using your 5/32 Allen, loosely start all 4 1/4-20-3/4 Button Screws and the supplied washers through the panel feet. Once all the screws are started, tighten all of them and reinstall the windshield surround. Now load up your panel with your favorite Molle accessories and communication device and enjoy your new Tribe 16 Molle Panel.