



Tribe 16 JK Tail Gunner Flip Down Install

Included in Kit:



Tail Gunner Flip Down Table	1
1/4-20 X 1" Button Head Screw	6
1/4 Washer	6
1/4-20 Nut Zert	6

Tools Needed:

Small starter drill bit and a 25/64 Drill Bit and Drill
 7/16 & 1/2 Wrench
 5/32 Allen

The install of the Tribe 16 JK Tail Gunner Flip Down panel requires some drilling and the installation of Nut Zerts but is simple.

Remove the wire cover from the inside of the tailgate. (Fig.1) Open the table by pulling the rings at the top corners and hold it up against the tailgate, an extra set of hands is great for this part. With the panel alignend and level with the top and right corner of the flat portion of the tailgate leaving room to activate the ring pull, mark your top right and left holes. (Fig .2) Before drilling your hole make sure there is steel visable in every hole at the bottom.



Fig.1



Fig.2



Fig.3

Use your small drill bit, then your 25/64 bit to drill these two holes out (Fig.3) and install two 1/4-20 Nut Zerts, then use your 5/32 Allen to install 2) of the 1/4-20 X 1" Button Head Screws and Washers. As you



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tighten these screws make sure your panel stays level, these two screws will act as a second set of hands as you mark your next set of holes. If you use a small drill bit to mark, don't drill all the way through just mark the surface. After the holes are marked, pull your panel. There is a second skin of tail gate very close to the inner skin that is the outer, to keep from poking that outer skin, use a drill stop or a socket over the drill bit that will allow you to just drill through the inner skin, this method will work on your big drill bit too. (Fig.4)

If the panel needs adjustment, now is the time. You will notice a bit of space between the panel and the tail gate, it isn't much, but it is more than most markers can clear so you will have to mark these holes with a center punch or a small drill bit. The closer these holes are marked to center the better they will fit. (Fig.5)



Fig.4



Fig.5



Fig.6

Once you have drilled the 6 remaining holes out to 25/64 install Nut Zerts into all 6 of these holes. (Fig.6) Re-install 2 top corner 1/4-20 Button Head Screws and Washers and get them snug to help you hold the panel again while you install the rest of the hardware.

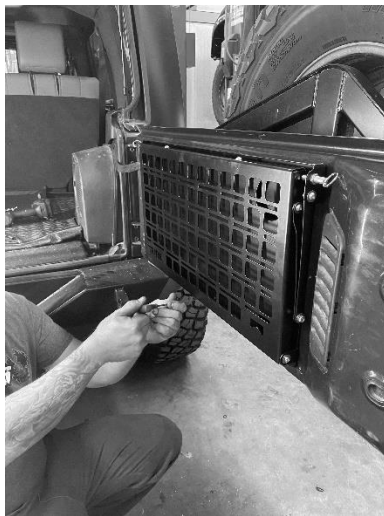


Fig.7

With your 5/32 Allen it is time to install the last 6) 1/4-20 X 1" Button Head Screws and Washers. (Fig. 7)