



# Tribe 16 JL Tail Gunner Flip Down Install

Included in Kit:



Tail Gunner Flip Down Table	1
1/4-20 X 1" Button Head Screw	6
1/4 Washer	6
1/4-20 Nut Zert	6
6mm - 1.2 - 20 SCREW	3
6mm - Washer	3

Tools Needed:

- Small starter drill bit and a 25/64 Drill Bit and Drill
- 7/16 & 1/2 Wrench
- 5/32 & 3MM Allen
- Flat Blade Screwdriver or Panel Tool

The installation of the Tribe 16 JL Tail Gunner Flip Down panel requires some drilling and the installation of Nut Zerts but is simple.

Remove the plastic cover from the inside of the tailgate by prying it with a panel tool or flat blade screw driver. (Fig.1) Install the mounting plate to the 3) 6mm threaded holes, Nutzerts to the top, using the supplied socket headed cap screws and washers. (Fig .2) Open the table by pulling the rings at the top corners and hold it up against the bracket, an extra set of hands is great for this part. With the panel aligned with the nutzerts in the mounting bracket, install the top 2) ¼ 20 Button Head Screws. (Fig.3) Use a marker to mark the 3 mounting holes through the bottom of the panel. (Fig.4)



Fig.1



Fig.2



Fig.3

Pull the panel off to drill and set the nutzerts. Use your small drill bit, then your 25/64 bit to drill these 3 holes out (Fig.5) and install 3) 1/4-20 NutZerts. (Fig.6)



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Get your spare set of hands back out and hold the still open panel up to the mounting bracket again and Re-Install the top two ¼ 20 button heads. It's best to leave these a little loose, now install the other 4 button heads in the center hole in the mounting bracket and the 3 holes you just inserted nutzerts in. (Fig.7)



Fig.4



Fig.5



Fig.6

Now you and out fit your panel with what ever type of accessories you like and will be able to retain them even with the table down.



Fig.7