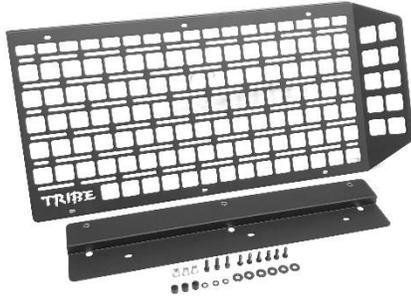




## Tribe 16 JL Tail Gunner Panel Install

### Included in Kit:



Tail Gunner Molle Panel	1
Panel Mount Bracket	1
1/4-20-3/4 Button Screw	6
1/4 Washer	6
1/4-20 Nut Zert	6
6mm -1.2-20 Socket Head Screw	3
6mm Washer	3

### Tools Needed:

25/64 Drill Bit and Drill  
7/16 & 1/2 Wrench  
5/32 Allen  
5mm Allen

The install of the Tribe 16 JL Tail Gunner panel requires some drilling and the installation of Nut Zerts, but is pretty simple.

First pry the top cover plate away from the tail gate insert (Fig.1) and set it aside. Install the Panel mount bracket into the space vacated by the cover plate with your 5mm Allen and the 3) 6mm-1.2-20 Socket Head Screws and 6mm Washers, leave these loose for now, see figure 2 for bracket orientation.



Fig.1



Fig.2



Fig.3



## Tribe 16 JL Tail Gunner Panel Install

Install the molle panel to the mount bracket using 2 of the 1/4-20 x 3/4 Button Head Screws, but don't tighten them down. With the panel in place you can mark your holes to drill for the Nut Zert. (Fig.3) This part takes a little patience as there is a small area to fit the Nut Zert into, take your time, manipulate the panel a little here or there if you need to get your hole centered in the mounting rib on the tail gate insert. We use a small drill bit to mark the holes, but a paint marker will work as well. Pull the molle panel off the bracket and step drill the hole up to 25/64<sup>th</sup>. (Fig.4) Once the holes are made install the Nut Zerts. (Fig.5) Tighten the 3 socket head bolts in the mounting brackets.

We have found it's easiest to install your molle bags and pouches with the panel off then mount the panel back to the tailgate and mounting bracket with your 5/32 Allan and 6) of the 1/4-20X 3/4 Button Head Screws, and enjoy your Tribe 16 Tail Gunner Molle Panel.



Fig.4



Fig.5

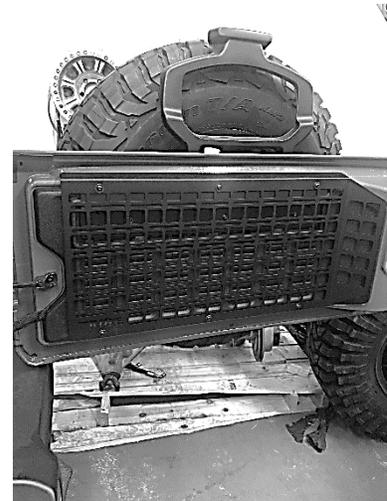


Fig.6