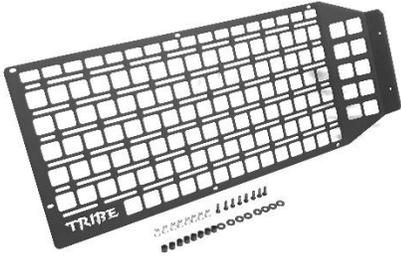




Tribe 16 JK Tail Gunner Panel Install

Included in Kit:

Tail Gunner Molle Panel	1
1/4-20 X 1" Button Head Screw	8
1/4 Washer	8
1/4 Nylon Spacers	6
1/4-20 Nut Zert	8



Tools Needed:

- Small starter drill bit and a 25/64 Drill Bit and Drill
- 7/16 & 1/2 Wrench
- 5/32 Allen

The install of the Tribe 16 JK Tail Gunner panel requires some drilling and the installation of Nut Zerts, but is pretty simple.

Hold the molle panel up against the tail gate. (Fig.1) Align your molle panel up on the tail gate with the top right hole in line with the center of the top tail gate plug and equidistant between the plug dimple and the inner hinge bracket. (Fig. 2 & 3) With the panel level, Mark the two holes in the out side of the tailgate.



Fig.1



Fig.2

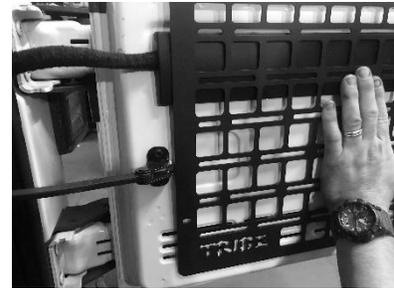


Fig.3

Use your small drill bit, then your 25/64 bit to drill these two holes out and install two 1/4-20 Nut Zerts, then use your 5/32 Allen to install 2) of the 1/4-20 X 1" Button Head Screws and Washers. As you tighten these screws make sure your panel stays level, these two screws will act as a second set of hands as you mark your next set of holes. (Fig.4) Check for level one more time before you start marking the other 6 holes, if the panel needs adjustment, now is the time. You will notice a bit of space between the panel and the tail gate, it isn't much, but it is more than most markers can clear so you will have to mark these holes with a center punch or a small drill bit. The closer these holes are marked to center the



Tribe 16 JK Tail Gunner Panel Install

better they will fit. If you use a small drill bit to mark, don't drill all the way through just mark the surface. (Fig.5) After the holes are marked, pull your panel. There is a second skin of tail gate very close to the inner skin that is the outer, to keep from poking that outer skin, use a drill stop or a socket over the drill bit that will allow you to just drill through the inner skin, this method will work on your big drill bit too. (Fig.6)

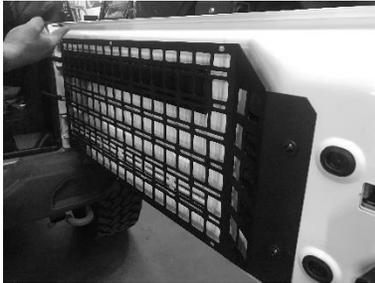


Fig.4

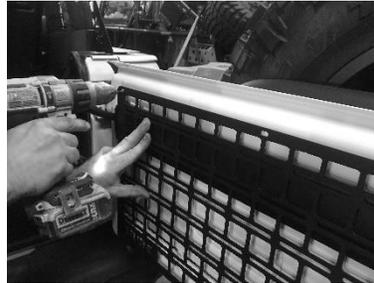


Fig.5



Fig.6

Once you have drilled the 6 remaining holes out to 25/64 install Nut Zerts into all 6 of these holes, we have found that this is the ideal time to install your bags and pouches. Re-install the 2 right most 1/4-20 Button Head Screws and Washers and get them snug to help you hold the panel again while you install the rest of the hardware.



Fig.7



Fig. 8



Fig.9

With your 5/32 Allen it is time to install the last 6) 1/4-20 X 1" Button Head Screw, Washer, and Nylon Spacer. (Fig. 7) Pass the screw through the Washer, then through the panel, then through the Nylon Spacer, finally threading it into the Nut Zert. (Fig.8) Tighten all of the 1/4-20 X 1" Button Head Screws for the last time. Feel free to accessorize your Tribe 16 Tail Gunner Molle Panel any way you would like, we found a popular fire extinguisher mount that shares the same mounting holes as our panel. (Fig.9)